

IIZUKA & CO.,LTD Equipment & Machine List

As of- June 20, 2025

Owned Machinery		Model Name	Maximum operating time(h)	Axis	ORound bar	□Square shape	~Curved surface	△Machine parts and tooling	∩Angular variant	~Long length	◇Plate material	Approximate size	Chuck (table) size(Inch)	Specification	Maximum turning outer diameter Maximum machining length	Tool ATC	Manufacturer	Date set up
Multi- tasking Machines																		
6Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-630V/6	8	6	○	○	○	○	○			Large	32	V" Axis addition 39.37×39.37 inch		80	Mazak	01/2019
6Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX400IV1500	24	6	○	○	○	○		○		Large	15	A" Axis addition φ480 × 59.05 inch (φ760)		40	Mazak	12/2009
6Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-400	8	6	○	○	○	○		○		Large	15	A" Axis addition φ340 × 59.05 inch (φ660)		36	Mazak	06/2012
6Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-400	24	6	○	○	○	○		○		Large	15	A" Axis addition φ340 × 59.05 inch (φ660) φ340 × 1500mm (φ660)		36	Mazak	08/2011
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-500	8	6	○	○	○	○	○	○		Large	28	Hollow φ132 φ700× 61.97 inch		36	Mazak	11/2020
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX300IV-S	24	5	○	○	○	○		○		Medium	12	2spindle φ480 × 59.05 inch (φ760)		40	Mazak	05/2014
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX300IV①	8	5	○	○	○	○		○		Large	15	φ480 × 59.05 inch (φ760)		40	Mazak	06/2007
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX300IV②	8	5	○	○	○	○		○		Large	15	φ480 × 39.37 inch (φ760)		40	Mazak	03/2013
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX300Y	8	5	○	○		○		○		Medium	12	φ440 × 59.05 inch (φ610)		40	Mazak	11/2000
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX j-200	24	5	○	○	○	○		○		Small	8	φ500 ×19.69 inch (φ530)		36	Mazak	07/2019
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX j-200	8	5	○	○		○		○		Medium	8	φ500 × 19.69 inch (φ530)		36	Mazak	09/2017
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX200Ⅲ	24	5	○	○	○	○		○		Small	8	Robot system φ360 × 39.37 inch (φ540)		40	Mazak	08/2006
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX200Ⅲ	24	5	○	○		○		○		Medium	10	Robot system φ360 × 39.37 inch (φ540)		40	Mazak	01/2004
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX200 Y	8	5	○	○		○		○		Medium	10	φ440 × 39.37 inch (φ610)		40	Mazak	11/1998
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX200Ⅱ-SY	8	5	○	○	○	○		○		Small	8	Robot system φ360 × 39.37 inch (φ540)		40	Mazak	01/2001
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-200S	8	5	○	○	○	○		○		Small	8	φ280 × 1000mm (φ545)		72	Mazak	08/2023
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-100S with FANUC Articulated Robot	24	5	○	○	○	○		○		Small	6	Robot system φ360 × 1000mm (φ540)		40	Mazak &FANUC	04/2017
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX100IV	24	5	○	○	○	○		○		Small	8	Robot system φ212 × 19.69 inch (φ545)		40	Mazak	12/2014
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX100IV	24	5	○	○	○	○		○		Small	8	Robot system φ212 × 19.69 inch (φ545)		40	Mazak	12/2014
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX100IV	8	5	○	○	○	○		○		Small	6	φ212 × 19.69 inch (φ545)		20	Mazak	01/2004
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX100Ⅱ Y	24	5	○	○		○		○		Small	6	Robot system φ212 × 19.69 inch (φ545)		40	Mazak	10/2017
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX100Ⅱ	8	5	○	○	○	○		○		Small	6	Robot system φ232 × 19.69 inch (φ545)		20	Mazak	04/2001
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-100H S 850U	24	5	○	○	○	○	○			Small	8collet-type	φ80 With bar feeder		72	Mazak	03/2022
5Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX i-200H S 850U	24	5	○	○	○	○	○			Small	8	Robot system φ600× 33.46 inch		38	Mazak	03/2025
4Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX50Y	24	4	○	○		○		○		Large	18	Robot system φ710 × 78.74 inch		60	Mazak	12/2017
4Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX50Y	8	4	○	○		○		○		Medium	18	φ710 × 78.74 inch		60	Mazak	09/2016

Owned Machinery		Model Name	Maximum operating time(h)	Axis	Round bar	Square shape	~Curved surface	Machine parts and tooling	Angular variant	Long length	Plate material	Approximate size	Chuck (table) size(Inch)	Specification Maximum turning outer diameter Maximum machining length	Tool ATC	Manufacturer	Date set up
4Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX30 Y	8	4	○	○		○		○		Medium	12	φ510 × 39.37 inch	40	Mazak	04/1996
4Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX30 Y ①	8	4	○	○		○		○		Medium	10	φ510 × 39.37 inch	20	Mazak	02/1998
4Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX30 Y ②	8	4	○	○		○		○		Medium	12	φ510 × 39.37 inch	40	Mazak	06/2000
3Axis Multi- tasking Machines	Multi- tasking Lathe Machines	INTEGREX40	8	3	○	○		○		○		Large	15	FordKart Chuck φ510 × 39.37 inch	30	Mazak	02/1992

CNC Lathe Machines

3Axis Lathe Machine	Multi- tasking Lathe Machines	QTN300MY	8	3	○	○		○		○		Small	10	φ350 ×39.37 inch	12	Mazak	05/2023
3Axis Lathe Machine	Multi- tasking Lathe Machines	QTN250 II -M	24	3	○	○		○		○		Small	8	Robot system φ350 × 21.3 inch	12	Mazak	03/2007
3Axis Lathe Machine	Multi- tasking Lathe Machines	QTN250 II -M	24	3	○	○		○		○		Small	8	Robot system φ350 × 21.3 inch	12	Mazak	03/2007
3Axis Lathe Machine	Multi- tasking Lathe Machines	SQT-200M	24	3	○	○		○		○		Small	8	Robot system φ350 × 21.3 inch	12	Mazak	12/2003
3Axis Lathe Machine	Multi- tasking Lathe Machines	SQT-200MS	8	3	○	○		○		○		Small	8	φ280×19.69 inch	16	Mazak	05/2023

CNC Lathe Machines

3Axis Lathe Machine	Multi- tasking Lathe Machines	SQT18M	24	3	○	○				○		Medium	10	Robot system φ350 × 21.3 inch	16	Mazak	03/1995
3Axis Lathe Machine	Multi- tasking Lathe Machines	SQT18M	24	3	○	○				○		Medium	10	Robot system φ350 × 21.3 inch	16	Mazak	03/1995
CNC Lathe Machine	NC Lathe Machine	QTN100 II	8	2	○			○				Small	6	Robot system φ280×19.69 inch	12	Mazak	08/2010

CNC Lathe Machines

NC Lathe Machine	NC Lathe Machine	M-5N①	6	2	○	○		○		○		Large	20	φ610 × φ500	8	Mazak	10/2015
NC Lathe Machine	NC Lathe Machine	M-5②	8	2	○	○		○		○		Large	20	φ610 × φ500	8	Mazak	03/2019
NC Lathe Machine	NC Lathe Machine	M-4N	8	2	○					○		Large	15	φ560 × φ280 × 39.37 inch	8	Mazak	03/2023
NC Lathe Machine	NC Lathe Machine	M-4	8	2	○					○		Large	15	φ560 × φ280 × 59.05 inch	8	Mazak	08/2015
NC Lathe Machine	NC Lathe Machine	PM-C1600U (F640T)	8	2	○	○		○	○			Large	24	Strong turret Specification φ870 × φ450	8	Mazak	08/2010
NC Lathe Machine	NC Lathe Machine	QTN450 (1000U)	8	2	○	○		○	○			Large	24	φ580 × 39.37 inch	12	Mazak	09/2009
NC Lathe Machine	NC Lathe Machine	SQT100	8	3	○	○				○		Small	6	6"chuck	12	Mazak	08/2000
NC Lathe Machine	NC Lathe Machine	NEXUS200- II	8	2	○					○		Medium	8	8"chuck	12	Mazak	06/2007
NC Lathe Machine	NC Lathe Machine	X-100	8	2	○	○				○		Small	8	φ212×5.90 inch	8	TAKAMAZ	06/2023
NC Lathe Machine	NC Lathe Machine	X-100	8	2	○	○				○		Small	8	φ212×5.90 inch	8	TAKAMAZ	06/2023

CNC Lathe Machines

6Axis Multi- tasking Machines	5 axis machining center	VARIAXIS i-500	8	5		○	○	○	○			Small	21	A" Axis addition 19.68inch×13.78inch x22.04inch×y16.93inch×Z20.08inch	40	Mazak	03/2017
7Axis Multi- tasking Machines	6 axis machining center	VARIAXIS i-700	8	5		○	○	○	○			Small	21	Additional Specifications for MPP 33.46inch×16.69inch x24.8 y44.31 Z23.62	40	Mazak	11/2024

Owned Machinery		Model Name	Maximum operating time(h)	Axis	○Round bar	□Square shape	~Curved surface	△Machine parts and tooling	▢Angular variant	—Long length	◇Plate material	Approximate size	Chuck (table) size(Inch)	Specification	Maximum turning outer diameter Maximum machining length	Tool ATC	Manufacturer	Date set up
Vertical Machining center													Small					
Vertical Machining center	Vertical Machining center	VCS430A	8	3		○	○	○	○			Small	11.81×15.74inch	35.43 inch×16.9 inch x 22.05 inch y 16.93 inch Z 20 inch		30	Mazak	07/2013
Vertical Machining center	Vertical Machining center	VON530C- II HS	24	5		○	○	○	○			Small	15.74×19.68inch	51.18 inch×26.15 inch 20.87 inch×41.34 inch×20 inch		30	Mazak	06/2014
Vertical Machining center	Vertical Machining center	VON410A	8	3		○	○	○	○			Small	15.74×19.68inch	15.74 inch×19.69 inch x 22.04 inch y 16.14 inch Z 20 inch		30	Mazak	12/2003
Vertical Machining center	Vertical Machining center	VON410B	8	3		○	○	○	○			Small	15.74×19.68inch	16.14 inch×43.30 inch x 30inch y 16.14 inch Z 20 inch		30	Mazak	01/2014
Horizontal Machining center																		
Horizontal Machining center	Horizontal Machining center	FH-6000	8	4		○	○	○	○			Medium	24.80×24.80inch	19.69 inch×19.69 inch □500 x 31.5 inch y 31.5 inch z 31.5 inch		40	Mazak	08/2005
Horizontal Machining center	Horizontal machining type Multi- tasking Machines	a81	24	5	○	○	○	○	○			Medium	24.80×24.80inch	55pallet stockers MMC □630 x35.44 inch y 31.5 inch z 40.16 inch		240	MAKINO	09/2015
Horizontal Machining center	Horizontal machining type Multi- tasking Machines	a81	24	5	○	○	○	○	○			Medium	24.80×24.80inch	55pallet stockers MMC □630 x 35.13 inch y 31.5 inch z 40.16inch		240	MAKINO	09/2015
Horizontal Machining center	Horizontal machining type Multi- tasking Machines	a71	8	5	○	○	○	○	○			Medium	15.74×15.74inch	Built-in Hale(Cs axis) 2PC □500 x 28.74 inch y28.74 inch z31.5 inch		108	MAKINO	10/2015
Multi-tasking machine with turning function	Horizontal machining type Multi- tasking Machines	BFN63E	8	5	○	○	○	○	○			Large	24.80×24.80inch	630×630mm □630 x42.51inch y34.64inch z32.67inch			Nigata machine techno	10/2020
NC milling machine																		
NC Milling machine	General purpose milling machine	5V-NC	8	3		○	○	○	○			Medium	15.74×31.5inch	OH-OSP-MG T:L106.29inch*W118.11inch*H104.33inch			OKUMA	10/2015
Grinding Machins																		
Milling machine	General purpose milling machine	NSM-T	8	3		○		○	○			Small	9.84×35.43inch	35.43inch×7.87inch 9.84inch×35.33inch×15.74inch		—	Machinery made in Korea	04/2005
Milling machine	General purpose milling machine	Milling machine	8	3		○	○	○	○			Small	15.75×11.81inch				IWASHITA	11/2006
Milling machine	General purpose milling machine	Milling machine	8	3	○	○	○	○	○			Small	15.75×11.81inch				MAKINO	
Grinding Machins																		
Radial drilling machine	Grinding Machins	HOR-D1600	8	1	○	○	○	○	○			Large	15.75×19.69inch				OGAWA	06/2020
Radial drilling machine	Grinding Machins	HOR-D	8	1	○	○		○	○			Large	11.81×15.75inch				OGAWA	03/1997
Radial drilling machine	Grinding Machins	RE2-1300D	8	1	○	○		○	○			Large	11.81×15.75inch				OHYA	02/1973
CNC general-purpose cylindrical grinder	Cylindrical Grinder	GE4A-100	8	3	○					○		Medium	12	φ455×2.95inch (max100) × φ127 Between the center25.4inch		—	JTEKT	01/2006
CNC general-purpose cylindrical grinder	Cylindrical Grinder	GPL-30B 100 II Oi-T	8		○								12	φ410×50 (max100) × φ152.4 Between the center1000		—	SHIGIYA	05/2024
Slotter machine	Slotter Machine	MY-160AC	8	3	○	○	○	○	○			Small	7.87×7.87inch				YAMAGE	
Broaching machine	Broaching machine	VIJ	8	1	○	○						Small	6t	3t φ25 or less			SANJYO	03/1995
Centering machine	Specialized machine	Centering machine	8	3	○	○						Small	φ50-500L				FUJI	

Owned Machinery			Model Name	Maximum operating time(h)	Axis	○Round bar	□Square shape	~Curved surface	△Machine parts and tooling	▢Angular variant	~Long length	◇Plate material	Approximate size	Chuck (table) size(Inch)	Specification	Maximum turning outer diameter Maximum machining length	Tool ATC	Manufacturer	Date set up
Manual Machine																			
Manual Machine	Manual Machine	TAL460	8	2	○	○		○	○	○		Small	9	φ 250-700L			-	TAKIZAWA	10/2011
Manual Machine	Manual Machine	MH1500-G	8	2	○	○		○	○	○		Medium	12	φ 500-1100L			-	MORI SEIKI	
Manual Machine	Manual Machine	MR-1500	8	2	○	○		○		○		Medium	12	12" chuck				MORI SEIKI	03/2016
Manual Machine	Manual Machine	TAL-460	8	2	○	○		○		○		Medium	9	9" chuck				TAKIZAWA	
Manual Machine	Manual Machine	CLL-1500	8	2	○	○		○		○		Large	16	16" chuck				MORI SEIKI	06/2020
Manual Machine	Manual Machine	TAC-650 L10	8	2	○	○		○		○		Medium	12	12" chuck				TAKIZAWA	06/2011
Manual Machine	Manual Machine	TIPL-4	8	2	○	○		○		○		Medium	9	9" chuck				TONG	
Manual Machine																			
semi-automatic panel bender	Panel Bender	TBC-5030	8	6	○	○	○			○	○	○	Large	25. 4 × 59. 55inch				TRUMPF	
Punching laser multifunction machine TruMatic1000Fiber	Laser machine	TruMatic1000F	8	4	○	○	○			○	○	○	Large	94. 48 × 42. 44inch				TRUMPF	
press brake	Bender	FBD8025LD	8	4	○	○	○			○	○	○	Large	80tons 98. 43inch				AMADA	06/2024
Manual Machine																			
Drilling machine	Drilling machine	YUD-700	8	1	○	○		○	○			Small	11. 81 × 15. 74inch				YOSHIDA		
Drilling machine	Drilling machine	YUD-600	8	1	○	○	○	○	○			Small	5. 91 × 5. 91inch				YOSHIDA		
Drilling machine	Drilling machine	YUD-540	8	1	○	○	○	○	○			Small	5. 91 × 5. 91inch				YOSHIDA		
Drilling machine	Drilling machine	NST-13H	8	1	○	○	○	○	○			Small	5. 91 × 5. 91inch				NAKANE		
Drilling machine	Drilling machine	NBD-340	8	1	○	○		○	○			Small	5. 91 × 5. 91inch				NAMIKI		
Drilling machine	Drilling machine	AFD-410	8	1	○	○		○	○			Small	5. 91 × 5. 91inch				ASHINA		
Drilling machine	Drilling machine	KRT-420P	8	1	○	○		○	○			Small	5. 91 × 5. 91inch				KIRA		
Drilling machine	Drilling machine	KID-420	8	1	○	○		○	○			Small	5. 91 × 5. 91inch				KIRA	09/2009	
Manual Machine																			
Wire -cut machine	electrical discharge machine	A325	8	4	○	○	○			○		Small	6	15. 74inch × 11. 81inch φ 300-150L			-	Sodick	01/1999
Manual Machine																			
Tool grinder	Auxiliary machine	GE-120S	8	3														NAKANE	
Drill grinder	Auxiliary machine	SP-2500	8															TANAKA	
Tool grinder	Auxiliary machine	DG25BFX	8															FUJITA	09/1989

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Drill grinder	Auxiliary machine	TDP-50C	8														TOA	
Drill grinder	Auxiliary machine																	
Welding machine																		
Welding machine	TIG welding machine	YD-350GV4	8		○	○	○	○	○	○	○						Panasonic	03/2016
Welding machine	TIG welding machine	TIG AVP-300	8		○	○	○	○	○	○	○						DAIHEN	
Welding machine	TIG welding machine	INVERTER A500P	8		○	○	○	○	○	○	○			AC dual-use pulse			DAIHEN	08/2018
Welding machine	TIG welding machine	YX-09KGC1	8		○	○	○	○	○	○	○						Panasonic	
Welding machine	TIG welding machine	YC-300BP4	8		○	○	○	○	○	○	○						Panasonic	
Welding machine	TIG welding machine	INVERTER ARG0300P	8		○	○	○	○	○	○	○						DAIHEN	
Welding machine	TIG welding machine	INVERTER ELECON500P	8		○	○	○	○	○	○	○						DAIHEN	
Welding machine	TIG welding machine	TIG STAR TR300	8		○	○	○	○	○	○	○						Panasonic	
semi-automatic welding machine	TIG welding machine	350VR1	8		○	○	○	○	○	○	○						Panasonic	12/2021
TIG welding machine	TIG welding machine	YC-300BZ3	8		○	○	○	○	○	○	○						Panasonic	12/2021
Steel cutting machine・Press shirring machine																		
Steel cutting machine	Material cutting machine	SCH-25PC	8		○	○				○			10				NIKO TECH	
Steel cutting machine	Material cutting machine	HFA-250	8		○	○				○			10				AMADA	06/2025
Steel cutting machine	Material cutting machine	260	8		○	○				○			10				TSUNE SEIKI	09/1991
Steel cutting machine	Material cutting machine	GS-75A2	24		○	○						Small	up to 3.94 inches				TAKEDA	10/2021
band saw		TA400											700×650	t310×400			ANDOSAW	02/2024
Shearing machine	Shearing		8								○		1220				AIZAWA	
Hydraulic press	Press brake		8														TOKYO SEIMITSU	
Marking press																		
Laser countermark machine	Marking press		8		○	○	○	○	○	○		Small	50×50					
Fiber laser engraving machine	Marking press		8		○	○	○	○	○		○	Small	200×200					
Dot stamping machine	Marking press		8	3	○	○	○	○	○			Small	200×200					
Engraving machine	Marking press		8	3	○	○	○	○	○			Small	50×50					

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Laser machine & panel bender machine																			
Blasting machine	Sand blast	VMC-X30	8		○	○	○	○	○			Small	200×200					ATUCHI	03/2008
Blasting machine	Sand blast	VMC-X30	8		○	○	○	○	○			Small	200×200					ATUCHI	
Blasting machine	Sand blast	Air blast	8		○	○	○	○	○			Small	200×200						
Priority magnetic polisher		Priority magnetic polisher															PRIORITY	02/2003	
3D printer																			
3D printers	3D printers	MARK TWO	8	3	○	○	○	○	○			Small	12.6×5.2×6.06inch					Markforged	
3D printers	3D printers	UP300	8	3	○	○	○	○	○			Small	1.96×1.96inch					Tiertime	
Quality control devices																			
Coordinate Measuring Machine	CMM	XYZAX SVA NEX9/10/6	8									Large	33.46×23.62inch 33.46×39.37×23.62 inch				TOKYO SEIMITSU	10/2017	
Coordinate Measuring Machine	CMM	EXLON-Z	8									Medium	15.84×19.68inch 15.74×19.68×11.81 inch				NAKAMURA	06/2015	
Coordinate Measuring Machine	CMM	KANON EXLON ZⅢ574	8										19.69×27.56inch				NAKAMURA		
Coordinate Measuring Machine	CMM	EXLON ST686	8										23.62×31.50inch				NAKAMURA		
Coordinate Measuring Machine	CMM	HEXAGON ARM, 8512	8									Small	armlateral				HexagonMetrology		
Coordinate Measuring Machine	CMM	Coordinate Measuring Machine	8									Small	15.75×19.69inch 3D data trace comparison measurement				FARO JAPAN		
Surface roughness/contour shape measuring machine	Shape measuring instruments	SURFCOM NEX031 SD-3	8										7.87×8.87inch				TOKYO SEIMITSU	12/2019	
Image Dimension Measuring Machine	Shape measuring instruments	IM-7020	8									Small	3.94×1.97inch				KEYENCE	04/2017	
Profile projector	Shape measuring instruments	V-12BDC	8									Small	5.91×5.91inch	Built-in digital protractor & digital counter			NIKON	04/2014	
Dynamic Balancing Machine		SGF-100K	8											Maximum specimen diameter: 27.56 inches Specimen weight: 100 kg			SHIMADZU		
Electrolytic Polishing Equipment		Might scaler	8														MIGHT		
Fluorescence analysis	Non-destructive testing		8																
VFR assembly/inspection equipment	Assembly equipment		8																
Projection machine	Shape measuring instruments		8									Small	7.87×7.87inch						
Pressure tester	Pressure tester		8															zengxin	09/2018